



INTATRADE
MATERIAL SAFETY DATA SHEET
according to 1907/2006/EC, Article 31

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1. IDENTIFICATION OF SUBSTANCE AND OF THE COMPANY

Product name: **Tetrakis(1-methoxy-2-methyl-2-propoxy)hafnium**
Product code: EO06780
Company: INTATRADE Chemicals GmbH
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2. HAZARDS IDENTIFICATION

Appearance/Odor: Liquid, color and odor not determined.
Classification: FLAMMABLE LIQUIDS - Category 4, H227
GHS label elements
Hazard pictograms: None
Signal word: **Warning**
Hazard Statements: H227: Combustible liquid.
Precautionary Statements
Prevention: P210: Keep away from heat/sparks/open flames/hot surfaces. – No smoking.
P280: Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response: P370 + P378: In case of fire: Use CO₂, dry chemical or foam for extinction.
Storage: P403 + P235: Store in a well-ventilated place. Keep cool.
Disposal: P501: Dispose of contents/ container to an approved wasted disposal plant.
General: None.
OSHA/HCS status: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Hazards not otherwise Classified (HNOC): Reacts slowly with water.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms: Hafnium MMP; Hafnium 2-methoxymethyl-2-propoxide.
Formula: C₂₀H₄₄HfO₈
Molecular Weight: 591.05 g/mol
CAS-No.: 309915-48-8
Tetrakis(1-methoxy-2-methyl-2-propoxy)hafnium(IV) >98
There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.
Occupational exposure limits, if available, are listed in Section 8.

4. FIRST AID MEASURES

General Advice:	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
Eye Contact:	As a precaution, immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses after initial rinse period and continue rinsing for an additional 15 minutes. Keep eyes wide open during rinsing process. Consult a physician.
Skin Contact:	Remove all contaminated clothing and shoes. Wash off contaminated skin with soap and plenty of water. Consult a physician.
Inhalation:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Consult a physician.
Ingestion:	Rinse mouth with water. Do NOT induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. Consult a physician.
Most Important Symptoms/Effects,	Acute And Delayed Potential Acute Health Effects
Eye Contact:	No specific data available.
Inhalation:	No specific data available.
Skin Contact:	No specific data available.
Ingestion:	No specific data available.
Indication of Immediate Medical Attention and Special Treatment Needed, If Necessary	
Notes to Physician:	Treat symptomatically.
Specific Treatments:	No specific treatment.
Protection of First Responders:	No action taken shall be taken involving any personal risk without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See Toxicological Information (Section 11)

5. FIRE FIGHTING MEASURES

General Hazards:	None known.
Suitable Extinguishing Media:	Use sand, dry chemical or carbon dioxide (CO ₂). Fight larger fires with water spray or alcohol resistant foam.
Unsuitable Extinguishing Media:	Do not use water jet as it may possibly spread the fire.
Unusual Fire and Explosion Hazards:	Unopened containers may become pressurized and rupture during a fire. Use water spray to cool unopened containers. Thermal decomposition can lead to the production of irritating and toxic gases and vapors. Product runoff to sewer may create a fire or explosion hazard. Vapors/gases released under fire conditions are heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to an ignition source and flashback.
Product of Combustion:	Decomposition products include carbon oxides and hafnium oxide fumes.
Protection of Firefighters:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Avoid contact with skin or eyes. Avoid breathing mists, sprays, aerosols, vapors and gases. Eliminate all local and distant ignition sources. Move containers from fire area if process can be accomplished without risk to firefighters. To reduce the possibility of explosion, use a water spray or fog to reduce direct vapors and to cool unopened containers.

Fire-fighters should wear appropriate protection equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in a positive pressure mode.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

- For Non-Emergency Personnel:** No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Remove all ignition sources. Prevent unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid inhalation of mists/vapors/spray/fumes. Provide adequate ventilation. Wear respiratory protection. Put on appropriate personal protective equipment.
- For Emergency Responders:** If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".
- Environmental Precautions:** Do not allow dispersal of spilled material and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Methods for Containment**
- Small/Large Spills:** Eliminate all ignition sources. Move containers from spill area if safe to do so. Contain and collect spillage with non-combustible, absorbent material (e.g. sand, earth, vermiculite or diatomaceous earth) and place in sealed container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Avoid allowing the spilled material to get wet or using water to clean up spillages or residues. Use spark-proof tools and explosion-proof equipment. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
- Precautions:** Product is moisture sensitive; handle under a dry, inert gas. Nitrogen with less than 5 ppm each of moisture and oxygen is recommended. Keep away from all sources of ignition – NO SMOKING. Keep container tightly sealed. Avoid contact with skin, eyes and clothing. Avoid the formation of aerosols and the inhalation of sprays, mists, vapors and gases. Do not ingest. Avoid prolonged exposure. Ensure adequate ventilation.
- Protective Measures:** Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapors/fumes/mists/sprays. Keep in the original container kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- General Occupational Hygiene:** Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Safe Storage Conditions:** Product is moisture sensitive; store under a dry, inert gas. Nitrogen with less than 5 ppm each of moisture and oxygen is recommended. Recommended storage temperature: 2 – 8 °C. Keep away from all sources of ignition – NO SMOKING. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials noted above and food and drink. Keep container tightly closed and sealed until ready for use. Store locked up.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Introductory Remarks:	These recommendations provide general guidance for handling this product. Because work environments and material handling practices vary, safety procedures should be developed for each intended application. While developing safe handling procedures, do not overlook the need to clean equipment and conduct regular repairs. Waste from these procedures should be handled in accordance with Section 13.			
Occupational Exposure Limits:				
List	Components	CAS-No.	Type	Value
ACGIH	Hafnium	7440-58-6	TLV	0.05 mg/m ³ Hf
NIOSH	Hafnium	7440-58-6	IDLH	50 mg/m ³ Hf
Engineering Controls:	Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute. Provide an eyewash/shower station.			
Environmental Exposure Controls:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.			
Individual Protection Measures				
Hygiene Measures:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Remove all soiled and contaminated clothing immediately. Do not inhale sprays/mists/gases/fumes/vapors. Avoid contact with eyes and skin. Ensure that eyewash stations and safety showers are close to the workstation location.			
Eye/Face Protection:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles, faceshield (8-inch minimum). Refer to 29 CFR 1910.133, ANSI Z87.1, or European Standard EN166.			
Skin Protection				
Hand Protection:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: Chemical-resistant gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands. Full contact Material: Neoprene or nitrile rubber.			
Other Skin Protection:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.			
Respiratory Protection:	Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multipurpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face			

supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid.
Color:	No data available.
Odor:	No data available.
Odor Threshold:	No data available.
pH:	No data available.
Melting Point:	-5 °C (23 °F)
Boiling Point:	135 °C (275 °F) at 10.1 hPa (7.6 mmHg).
Flash Point:	68 °C (154 °F).
Auto-Ignition Temperature:	No data available.
Specific Gravity:	1.303 g/ml @ 25 °C (77 °F).
Vapor Pressure:	No data available.
Vapor Density:	No data available.
Water Solubility:	Reacts slowly with water.
Evaporation Rate:	No data available.
Viscosity:	No data available.
VOC Content:	No data available.

VOCs are calculated following the requirements under 40 CFR, Part 59, Subpart C for Consumer Products and Subpart D for Architectural Coatings.

10. STABILITY AND REACTIVITY

Reactivity:	No specific data available.
Chemical Stability:	This product is stable when stored under a dry, inert atmosphere and away from heat. Nitrogen containing less than 5 ppm each moisture and air is recommended. Stable at normal ambient temperature and pressure and under recommended storage conditions. Recommended storage temperature: 2 – 8 °C.
Conditions to Avoid:	Keep away from moisture, heat and sources of ignition.
Incompatible Materials:	Strong oxidizing agents.
Hazardous Decomposition Products:	Under normal conditions of storage and use, hazardous decomposition products should not be produced. Hazardous decomposition products formed under fire conditions: carbon oxides and hafnium oxide fumes. In the event of a fire: see section 5.
Possibility of Hazardous Reactions:	Under normal conditions of storage and use, hazardous reactions are not expected to occur.

11. TOXICOLOGICAL INFORMATION

Information on Toxicological Effects

Acute Toxicity:	No specific data available.
Irritation/Corrosion:	No specific data available.
Sensitization:	No specific data available.
Germ Cell Mutagenicity:	No specific data available.
Carcinogenicity	
IARC:	No component of this product present at levels greater than 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
ACGIH:	No component of this product present at levels greater than 0.1% is identified as probable, possible or confirmed human carcinogen by ACGIH.
NTP:	No component of this product present at levels greater than 0.1% is identified as probable, possible or confirmed human carcinogen by NTP.

OSHA:	No component of this product present at levels greater than 0.1% is identified as probable, possible or confirmed human carcinogen by OSHA.
Reproductive Toxicity:	This product is not expected to cause reproductive or developmental effects.
Teratogenicity:	No specific data available.
Specific Target Organ Toxicity: (Single Exposure)	No specific data available.
Specific Target Organ Toxicity: (Repeat Exposure)	No specific data available.
Aspiration Hazard:	No specific data available.
Information on the Likely: Routes of Exposure	No specific data available.
Additional Information:	To the best of our knowledge, the chemical, physical and toxicological properties of this product have not been thoroughly investigated.

12. ECOLOGICAL INFORMATION

Numerical Measures of Toxicity	
Toxicity to Fish:	No specific data available.
Toxicity to Daphnia and other aquatic Invertebrates:	No specific data available.
Toxicity to Algae:	No specific data available.
Persistence and Degradability	
Biodegradability:	No specific data available.
Bioaccumulative Potential:	No specific data available.
Mobility in Soil:	No specific data available.
Other Adverse Effects:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods	
Product:	Dispose of in accordance with local, state, and federal regulations. Refer to 40 CFR 260-299 for complete waste disposal regulations. Consult your local, state, or federal agency before disposing of any chemicals.
Contaminated Packaging:	Empty containers retain product residue (liquid and/or vapor) and can be dangerous. DO NOT EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

14. TRANSPORT INFORMATION

	DOT	IMDG	IATA
UN Number	UN 1993	Not classified	Not classified
UN Proper Shipping Name	Combustible liquid, n.o.s. (Tetrakis(1-methoxy-2-methyl-2-propoxy)hafnium(IV))	-	-
Transport Hazard Classes	-	-	-
Packing Group	III	-	-
Environmental Hazards	-	-	-
Additional Information	-	-	-
Special Precautions for User:	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.		
Transporting in Bulk According to Annex II of MARPOL 73/78 and the IBC Code:	Not applicable.		

15. REGULATORY INFORMATION

TSCA (Toxic Substance Control Act):	This product is not listed on the U.S. Toxic Substances Control Act Chemical Inventory (TSCA Inventory). Use of this product is restricted to research and development only. This product must be used under the supervision of a technically qualified individual as defined by the TSCA. This product must not be used for commercial purposes or in formulations for commercial purposes.
SARA 302 Components	No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.
SARA 313 Components	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
SARA 311/312 Hazards	Fire Hazard (Combustible Liquid).

16. OTHER INFORMATION

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Intatrade Chemicals GmbH shall not be held liable for any damage resulting from handling or from contact with the above product.